

General Info



ID	#13
Product Name	Foundation / Piling Tubes
Slogan	With the quality and dedication to meet the needs of our business partners in the best way
Description	It is available in our product range as spiral welded and micro piling as the static carrier of vital ports, breakwaters, and dock constructions in prestigious world projects.
Category	Construction

Product Info

Sizes

For Spirally Welded Pipes

Outside Diameter

508 mm - 3.048 mm

20'' - 120''

Wall Thickness

5,16 mm - 25,4 mm

0,203'' - 1000''

Length

Single lengths up to 55,0 m

For ERW Micro Pilling Pipes

Outside Diameter

21,3 mm - 339,7 mm

1/2'' - 13 3/8''

Wall Thickness

2,8 mm - 12,7 mm

0.110'' - 0.500''

Length

6,00 m - 18,30 m

19.69 ft - 60.04 ft

Production Standards & Material Qualities

EN 10219-1

Grade including S355 J2H, CE marking according to S355, S460 MH, S550 J2H

ASTM A252

Grade, including Grade 3

The inner weld bead removed.

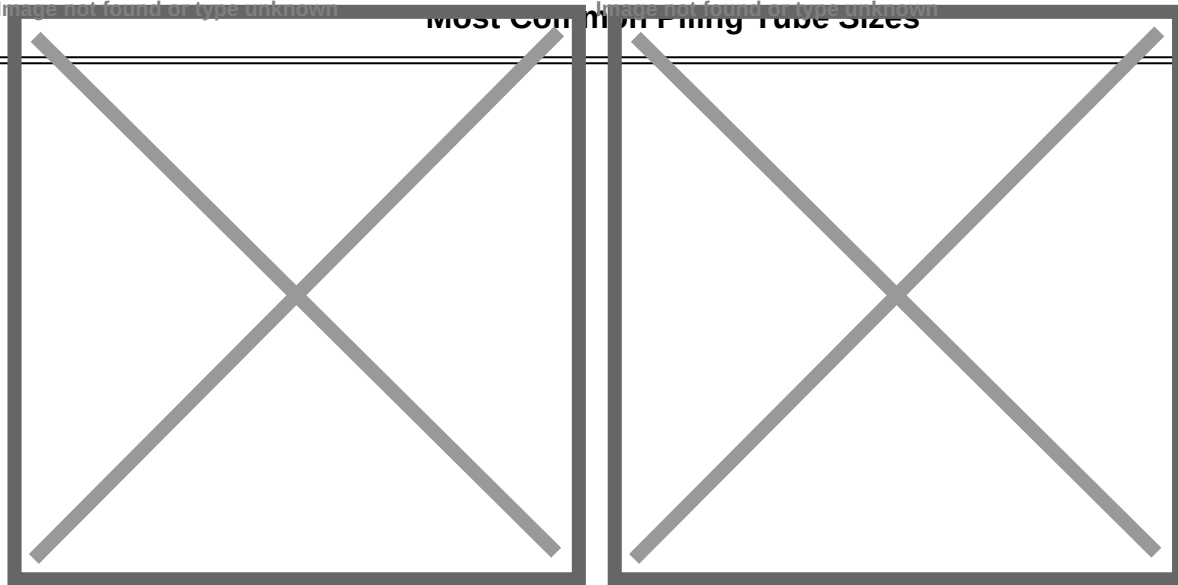
Coating Standards

- Dual Layer Abrasion Resistant FBE OD Coating: API 5L7, CSA Z 245-20, NACE RP 0394, AWWA C213
- FBE (Fusion Bonded Epoxy) OD Coating: API 5L7, CSA Z 245-20, NACE RP 0394, AWWA C213
- Polyethylene OD Coating: DIN 30670, TS 5139, NF A 49-710, UNI 9099, EN ISO 21809-1
- Polypropylene OD Coating: DIN 30678, NF A 49-711, EN ISO 21809-1
- Epoxy ID Coating: AWWA C 210 Dual Layer Abrasion Resistant FBE OD Coating: API 5L7, CSA Z 245-20, NACE RP 0394, AWWA C213
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Most Common Piling Tube Sizes

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Protective Paint Systems

BS EN ISO 12944-5:2019

Paints and varnishes. Corrosion protection of steel structures by protective paint systems.

Protective Paint Systems
